



# MIGHTY LUBE® CLEANING BRUSHES

## For Enclosed Track Conveyors

### INCLUDED IN THIS PACKAGE



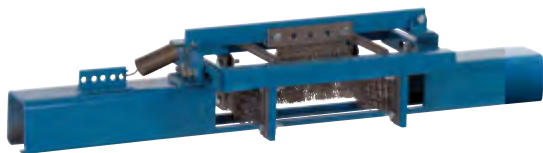
#### Model UN91 Channel Sweeps

- Removes dirt and debris from the internal conveyor track surfaces to improve grounding and reduce rejects
- For best results, install Channel Sweep every 250' of chain
- Easily installed by replacing a single chain link
- Non-Sparking, Replaceable Brushes

**REPLACEMENT BRUSHES**  
#91302RB (4)

*\* Brass brushes are standard for assemblies and replacement brushes. Stainless Steel brush assemblies and replacement brushes are also available.*

### ALSO AVAILABLE:



#### Model 8074B Chain Cleaners

- Removes dirt and debris from enclosed track conveyor chains and bearings
- Non-Sparking Brushes
- Reduces: particulate build-up and fall out, re-work of painted parts, labor of cleaning conveyor
- Spring Loaded for more even cleaning

**REPLACEMENT BRUSHES**  
#50RB Sides (4) / #75RB Top (1)



**MIGHTY LUBE®**  
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# UN91 CHANNEL SWEEPS INSTRUCTIONS



## MODEL #UN91 PARTS

- (4) B91302: Phosphorus Bronze Brushes
- (4) UN91S: Brush Retaining Screws
- (1) UN91B: Brush Block
- (4) UN91L: Links
- (4) UN91LS: Link Retaining Screws

\* Phosphorus Bronze brushes are standard for UN91 assemblies and replacement brushes. Stainless Steel brush assemblies (PART # UN91SSA) and replacement brushes (PART # B913BRTB) are also available.



\* Shown Installed in Chain

## INSTALLATION

Complete assemblies are shipped with brushes pre-assembled

- Remove horizontal guide bearing on conveyor chain
- Install UN91 Assembly in place of the removed chain link

To Replace Brushes:

- Loosen brush screws and remove old brushes
- Center new (replacement) brushes with the edges of brush cavity
- Tighten screws to secure brush in cavity

NOTE: you do not have to remove link and link screws to replace brushes



\* Shown Installed in Track

## WARNING

Channel Sweeps could interfere with or cause damage to other equipment on conveyor such as powered brush cleaners, lubrication equipment, sensors etc. Check for adequate clearances and disable other equipment on conveyor before use.



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